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**D205-633-013**  
**Job Sheet 188386**



**Part No:** D205-633-013

**Job Qty:** 1 pcs

**Part Name:** Heli-Access-Step™ - 31" Extended Height Gear, Isolair Tank Comp., Fits LH or RH



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 1/9/19

**Job Tracking No:**

**Due Date:** 1/18/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF IPP rev G 07.08.22 Added hardware per DSI9302-013 EC IPP REV:H 11.01.12 AS PER DSI 9540 REV.A DD VERF:EC

**Ship Via:**

7891

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 1/18/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |

646  
636  
607



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**Container No: S143224**



**Part: D205-633-013**

**Job No: 188386**

**Serial No/Batch: S143224**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: TC STC SH96-57 Issue 5, FAA-TC SR00592NY 03/08/01, FAA**

|     |                             |       |         |           |                        |                         |
|-----|-----------------------------|-------|---------|-----------|------------------------|-------------------------|
| 120 | QC 4                        | 1 pcs | 1/18/19 | 0.00 0.00 | Packaging 1 - 31       |                         |
|     |                             |       |         |           | Packaging 1 - 32       |                         |
|     |                             |       |         |           | Packaging 1 - 33       |                         |
|     |                             |       |         |           | Packaging 1 - 34       |                         |
|     |                             |       |         |           | Packaging 1 - 35       |                         |
|     |                             |       |         |           | QC 4 - 26              |                         |
|     |                             |       |         |           | QC 4 - 28              |                         |
|     |                             |       |         |           | QC 4 - 38              |                         |
|     |                             |       |         |           | QC 4 - 42              |                         |
|     |                             |       |         |           | QC 4 - 58              |                         |
|     |                             |       |         |           | QC 4 - 6               |                         |
|     |                             |       |         |           | QC 4 - 69              | JAN 09 2019 DAS 69 9-89 |
|     |                             |       |         |           | QC 4 - 9               |                         |
| 130 | Packaging 3-1 - Stock - B4B | 1 pcs | 1/18/19 | 0.00 0.00 | QC 4 - 46              |                         |
|     |                             |       |         |           | Packaging 3 - 1 - B4B  | JAN 09 2019 DAS 69 9-89 |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 20 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 21 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 22 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 23 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 24 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 25 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 26 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 27 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 28 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 29 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 30 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 31 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 32 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 33 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 34 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 35 - B4B | DAS 21 9-89             |
| 135 | DC - 1 - B4B                | 1 pcs | 1/18/19 | 0.00 0.00 | DC - 1 - B4B           | JAN 09 2019 DAS 21 9-89 |
|     |                             |       |         |           | DC - 2 - B4B           |                         |
| 140 | QC 21 - FG                  | 1 pcs | 1/18/19 | 0.00 0.00 | QC 21 - FG - 21        | JAN 09 2019 DAS 21 9-89 |

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D205-633-013 Location : FG082

135 - (Document Control) Photocopy bluefile & type labels per PPP D205-633-013 CHG002

140 - (QC21- Final Inspection - Work Order Release)



### Job BOM

| Part / Item   | Component Name         | Quantity      | Operation                       | Container |
|---------------|------------------------|---------------|---------------------------------|-----------|
| AN4-10A       | Bolt                   | 1 Ea (1 ea)   | 110-Packaging 1 - Pick Kit      | 5082908   |
| AN4-14A       | Bolt                   | 1 Ea (1 ea)   | 110-Packaging 1 - Pick Kit      | 5114891   |
| AN4-5A        | Bolt                   | 1 Ea (1 ea)   | 110-Packaging 1 - Pick Kit      | 5089332   |
| AN4-6A        | Bolt                   | 3 Ea (3 ea)   | 110-Packaging 1 - Pick Kit      | 5053945   |
| AN4-7A        | Bolt                   | 2 Ea (2 ea)   | 110-Packaging 1 - Pick Kit      | 5057520   |
| AN44-7A       | Eyebolt                | 1 Ea (1 ea)   | 110-Packaging 1 - Pick Kit      | 5067889   |
| AN5-14A       | Bolt                   | 1 Ea (1 ea)   | 110-Packaging 1 - Pick Kit      | 5056344   |
| D2022-101     | Spacer                 | 2 pcs (2 ea)  | 110-Packaging 1 - Pick Kit      | 5126033   |
| D2022-103     | Spacer                 | 2 pcs (2 ea)  | 110-Packaging 1 - Pick Kit      | 5126068   |
| D2562-013     | Strut 26.63"           | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5107726   |
| D2563         | Step Weldment Assembly | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5132402   |
| D2565-201     | Strut                  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5117473   |
| D2565-203     | Strut                  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5099009   |
| D2565-205     | Strut                  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5078511   |
| D2565-207     | Strut                  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5072615   |
| D2565-209     | Strut                  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5102653   |
| D2565-211     | Strut                  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit      | 5102792   |
| MS21042L5     | Nut                    | 2 Ea (2 ea)   | 110-Packaging 1 - Pick Kit      | 5093592   |
| NAS1149D0463J | Washer                 | 16 Ea (16 ea) | 110-Packaging 1 - Pick Kit      | 5129855   |
| NAS1149D0563J | Washer                 | 3 Ea (3 ea)   | 110-Packaging 1 - Pick Kit      | 5050033   |
| MS21042L4     | Nut                    | 8 Ea (8 ea)   | 130-Packaging 3-1 - Stock - B4B | 5130346   |

### Job Allocations

| Operation                       | Component Part | Required | Inventory | Allocated |
|---------------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit      | AN4-10A        | 1        | 41        | 0         |
|                                 | AN4-14A        | 1        | 620       | 0         |
|                                 | AN4-5A         | 1        | 121       | 0         |
|                                 | AN4-6A         | 3        | 673       | 0         |
|                                 | AN4-7A         | 2        | 170       | 0         |
|                                 | AN44-7A        | 1        | 6         | 0         |
|                                 | AN5-14A        | 1        | 28        | 0         |
|                                 | D2022-101      | 2        | 32        | 0         |
|                                 | D2022-103      | 2        | 51        | 0         |
|                                 | D2562-013      | 1        | 7         | 0         |
|                                 | D2563          | 1        | 1         | 0         |
|                                 | D2565-201      | 1        | 12        | 0         |
|                                 | D2565-203      | 1        | 11        | 0         |
|                                 | D2565-205      | 1        | 4         | 0         |
|                                 | D2565-207      | 1        | 5         | 0         |
|                                 | D2565-209      | 1        | 4         | 0         |
|                                 | D2565-211      | 1        | 2         | 0         |
|                                 | MS21042L5      | 2        | 321       | 0         |
| 130-Packaging 3-1 - Stock - B4B | NAS1149D0463J  | 16       | 2,440     | 0         |
|                                 | NAS1149D0563J  | 3        | 1,190     | 0         |
|                                 | MS21042L4      | 8        | 1,537     | 0         |

### Part Specifications

Specifications could not be found.